1. Remove all packaging and locate the keys tied in the frame. Important do not lock the door unless the bottom is raised from the ground so as the shoot bolt at the bottom can extend freely down.

2. Position the door in the opening (no need to remove from frame) unlock door with keys and open to 90 degrees. Plum the hinged door post on both planes. Drill and fix at point 1. Recheck for plumb on both planes before drilling and fixing at points 2 & 3. Use packers were necessary to insure frame is not strained.

3. Check door head is plumb. (Note will not close properly if the head is not perfectly plumb.

4. Close and check the door for alignment in the opposite post. When satisfied with alignment wedge door in position drill & fix at point 4. Close and recheck the door for alignment before drilling and fixing at points 5 & 6. Use packers at the fixing points to insure frame is not distorted. Use tech screws if fixing to metal, coach screws if fixing to wood.

5. Drill hole in concrete to allow bottom shoot bolt to extend freely. (Note doors can be adjusted by slacking and tightening the alan screws on the hinges.) Seal door frame to your opening with a suitable silicone sealant.

6. Open door fully and check all screws on hinges for tightness.

7. Check all screws on locks for tightness.

8. Close door and check lock system is functioning properly.

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**LOCK ASSEMBLY**

5. Fix the 2 screw connectors to the external handle. (Do not over tighten) Insert the spindle. Using the plastic gasket provided place into position. Moving to the internal handle, pull the thumbturn spindle down, and make sure this is inserted through the relevant hole when aligning. Using the other plastic gasket, align and screw into the external handle. Do not over tighten as this may bow the leaf and jam.

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**MAINTENANCE**

Lightly sand doors to remove any sheen. Apply one or two coats of Dulux Weather Shield Gloss. This Paint has a six year weather protection guarantee.

Door handles & hinges. Apply a light a light coat of oil after cleaning. Apply lubricant occasionally to hinges, side & striking face of latched.

Check doors regularly for alignment & fit due to settlement. Adjustments can be made by slacking the bolts on the adjustable hinges.

Doors & locks are made from 95% metal and can be recycled. There disposal does not pose any health and safety risks.